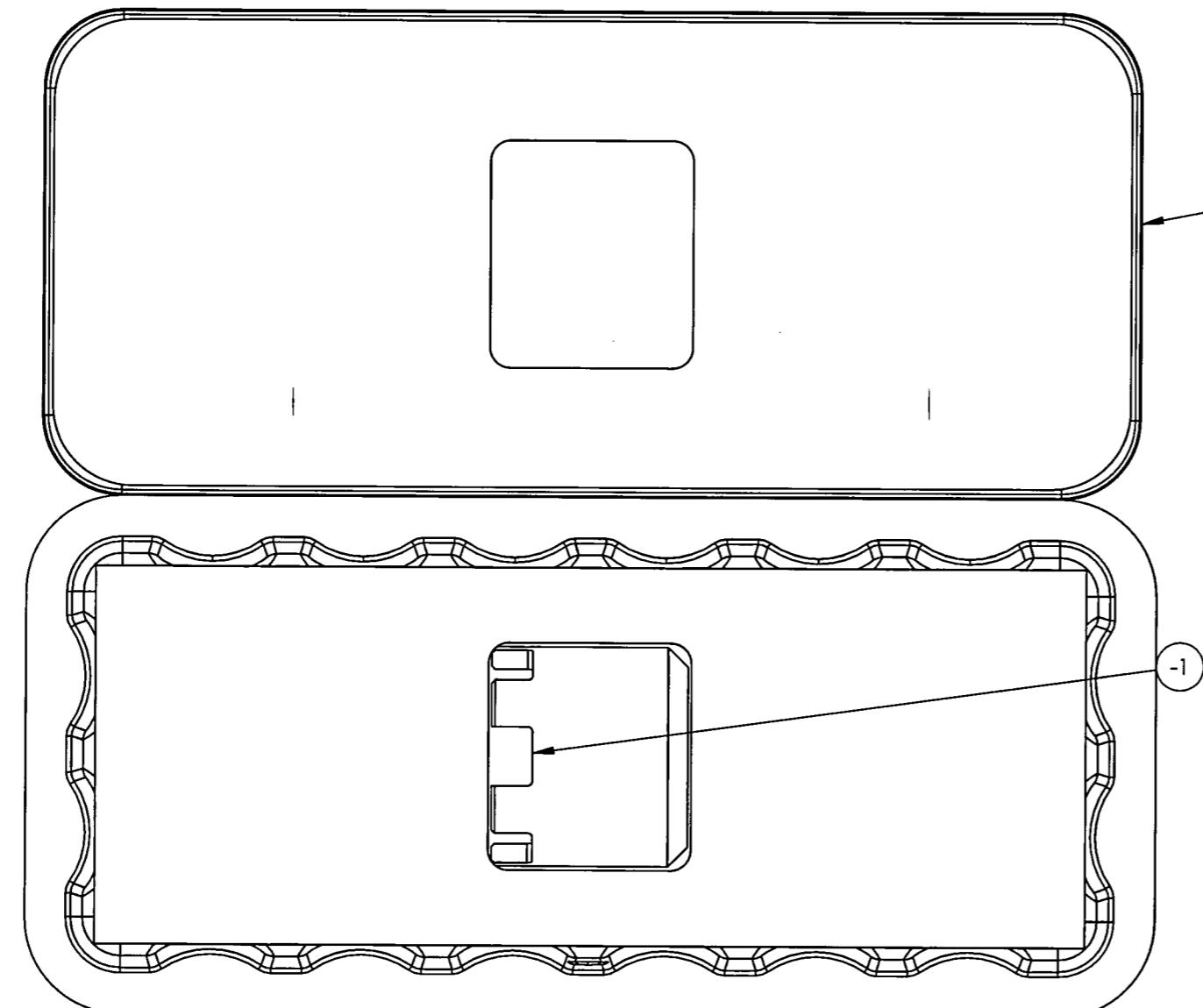


| ITEM # | QTY | PART # | TITLE | PG | REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED |
|--------|-----|---------------------|---------------------|----|------|---|---------|------------|-----|----------|
| -1 | 1 | RBE350A93-3305-20-1 | TAIL GEARBOX WRENCH | 2 | 1 | ADDED BALL LOCK INDENTATIONS AND CH'D FROM YELLOW ZINC COATING TO BLACK OXIDE PER HELI PRODUCTS INVENTORY. ALSO LOOSEND LENGTH AND INSIDE RADIUS TOLERANCE. | - | 10/1/2009 | WP | DW |
| -3 | 1 | RBE350A93-3305-20-3 | PACKAGING ASSY | 3 | 1A | CORRECTED T/N WAS RBEA93-3305-20 IS RBE350A93-3305-20. | - | 11/15/2013 | RJC | RW |
| | | | | | 2 | CH'D DIM'S WAS SQ. .380/.376 IS 2X .383/.378, WAS WAS R.094 SPHERE. IS R.09. ADDED DIM 2X .505. CH'D MAT'L WAS 4140 Q&T IS 4140/4142, ADDED HEAT TREAT RC 28-32. ADDED FINISH SPEC QMSI- 6.2.2, B.O. REV D. | 17-0142 | 6/19/2017 | RJC | JAG |
| | | | | | C | ITEM 1 BECOME -1 PART, -3 PACKAGING ASSY ADDED, TEMPLATE UPDATED | 17-798 | 17.12.21 | VM | ML |

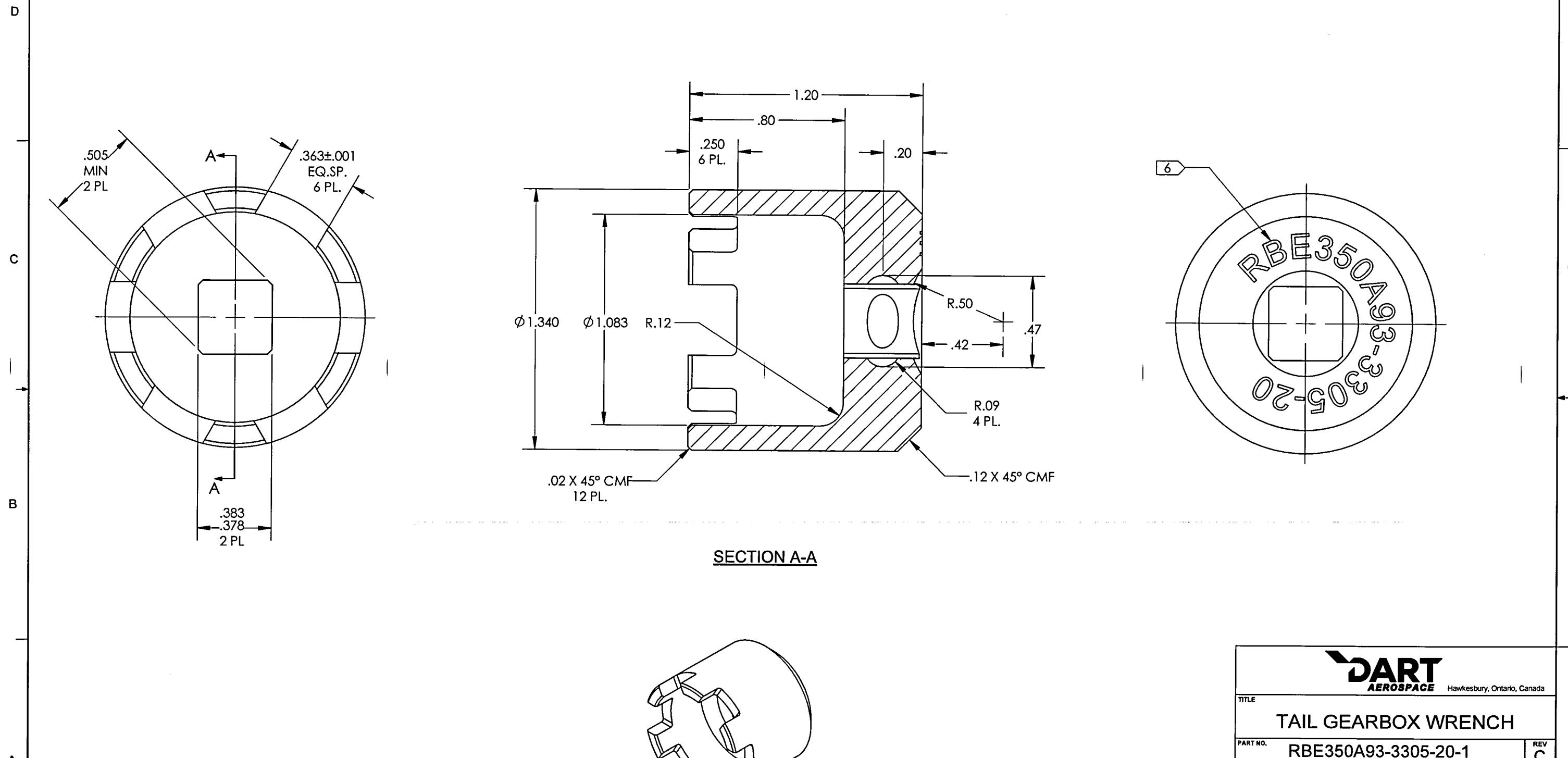


RBE350A93-3305-20 TAIL GEARBOX WRENCH

NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) SPEC: N/A
 5) BREAK ALL SHARP EDGES: N/A
 6) IDENTIFICATION: N/A

| | |
|--|-------------------|
| DART AEROSPACE Hawkesbury, Ontario, Canada | |
| TITLE | |
| TAIL GEARBOX WRENCH | |
| PART NO. | RBE350A93-3305-20 |
| REV | C |
| TOOL NO. | RBE350A93-3305-20 |
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING | |
| DESIGNED BY: | INITIALS AND DATE |
| DRAWN BY: | VM 17/12/21 |
| CHECKED BY: | VM 12/27/2017 |
| MFG REVIEW BY: | VM 01/02/2018 |
| APPROVED BY: | ML 01/04/2018 |
| SCALE: NTS SHEET 1 OF 6 | |
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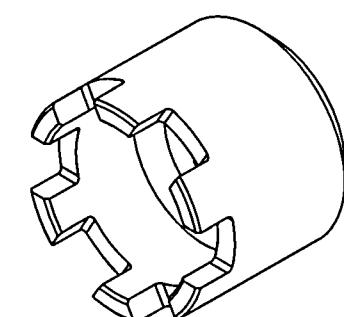
| REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED |
|------|---|--------|----------|----|----------|
| C | PART NUMBER -1 ADDED AT THE END, TOLERANCE ON DIMENSION .363" CHANGED FOR .363" +/- .001". ENGRAVING CHANGED FOR MACHINE ENGRAVE, VIEWS CHANGED FOR CLARITY | 17-798 | 17.12.21 | VM | ML |



NOTES:

- 1) MATERIAL: 17-4 PH-H900 SS
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN, 0.010" DEEP

RBE350A93-3305-20-1 TAIL GEARBOX WRENCH



| | | |
|---|----------------------------|-----------------------------|
| DART AEROSPACE | | Hawkesbury, Ontario, Canada |
| TITLE | | |
| TAIL GEARBOX WRENCH | | |
| PART NO. RBE350A93-3305-20-1 REV C | | |
| TOOL NO. RBE350A93-3305-20 | | |
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING | | |
| DESIGNED BY: | INITIALS AND DATE | |
| VM 17/12/21 | | |
| DRAWN BY: | TOLERANCES: | |
| VM 12/27/2017 | XXX ± .005 FRACTIONS ± 1/8 | |
| CHECKED BY: | XX ± .01 ANGLES ± .5° | |
| VM 01/02/2018 | X ± .1 SURFACE ROUGHNESS | |
| MFG REVIEW BY: | DD 01/02/2018 | |
| APPROVED BY: | ML 01/04/2018 | |
| SCALE: NTS SHEET 2 OF 5 | | |

M Lee

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| ITEM # | QTY | PART # | TITLE | PG | REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED |
|--------|-----|---------------------|--------------|----|------|--------------------------|--------|----------|----|----------|
| -5 | 1 | RBE350A93-3305-20-5 | TOP FOAM | 4 | C | NEW PACKAGING ASSY ADDED | 17-798 | 17.12.21 | VM | ML |
| -7 | 1 | RBE350A93-3305-20-7 | BOTTOM FOAM | 5 | | | | | | |
| 9 | 1 | PELICAN #APP-1030-E | PELICAN CASE | - | | | | | | |

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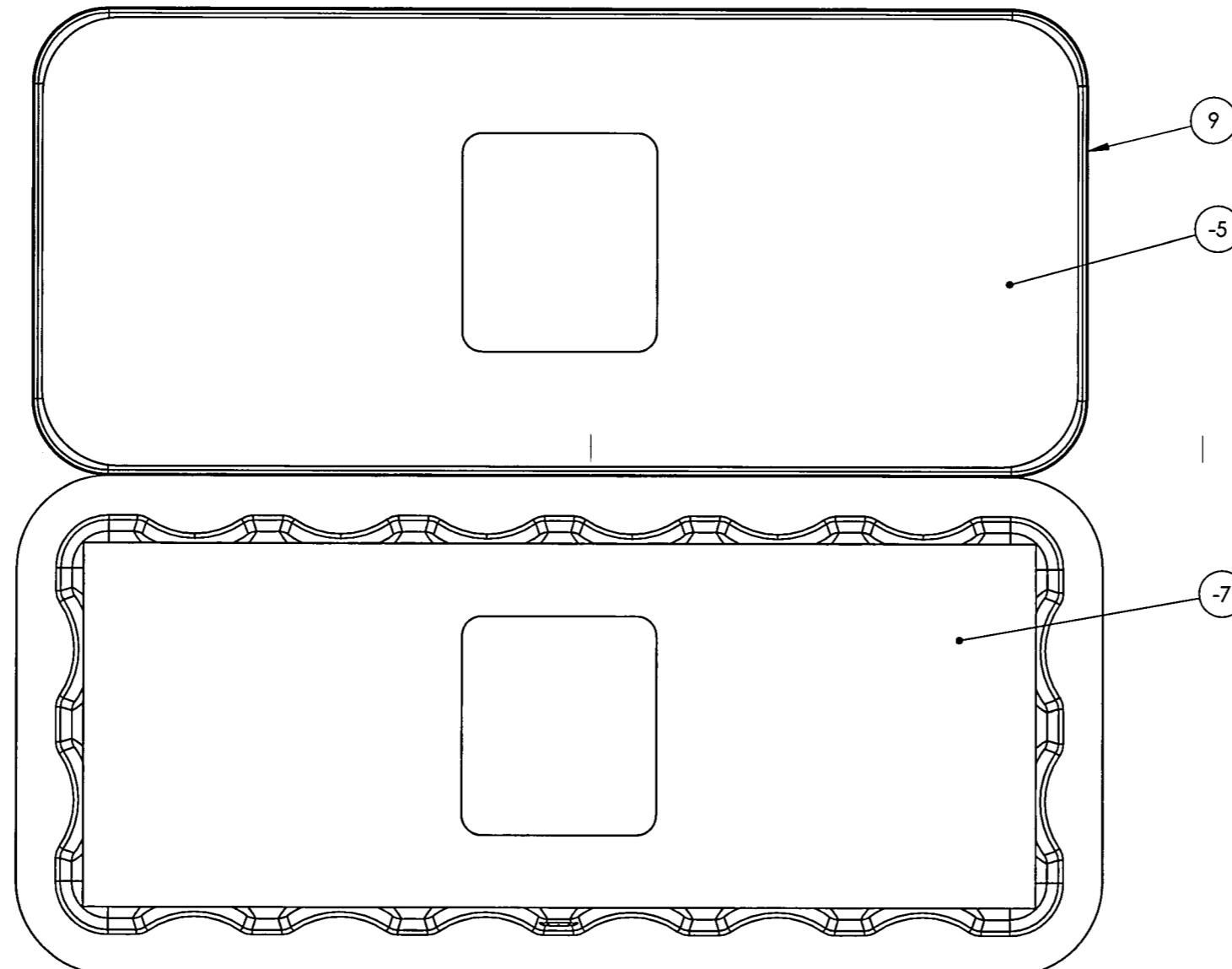
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RBE350A93-3305-20-3 PACKAGING ASSY

NOTES:

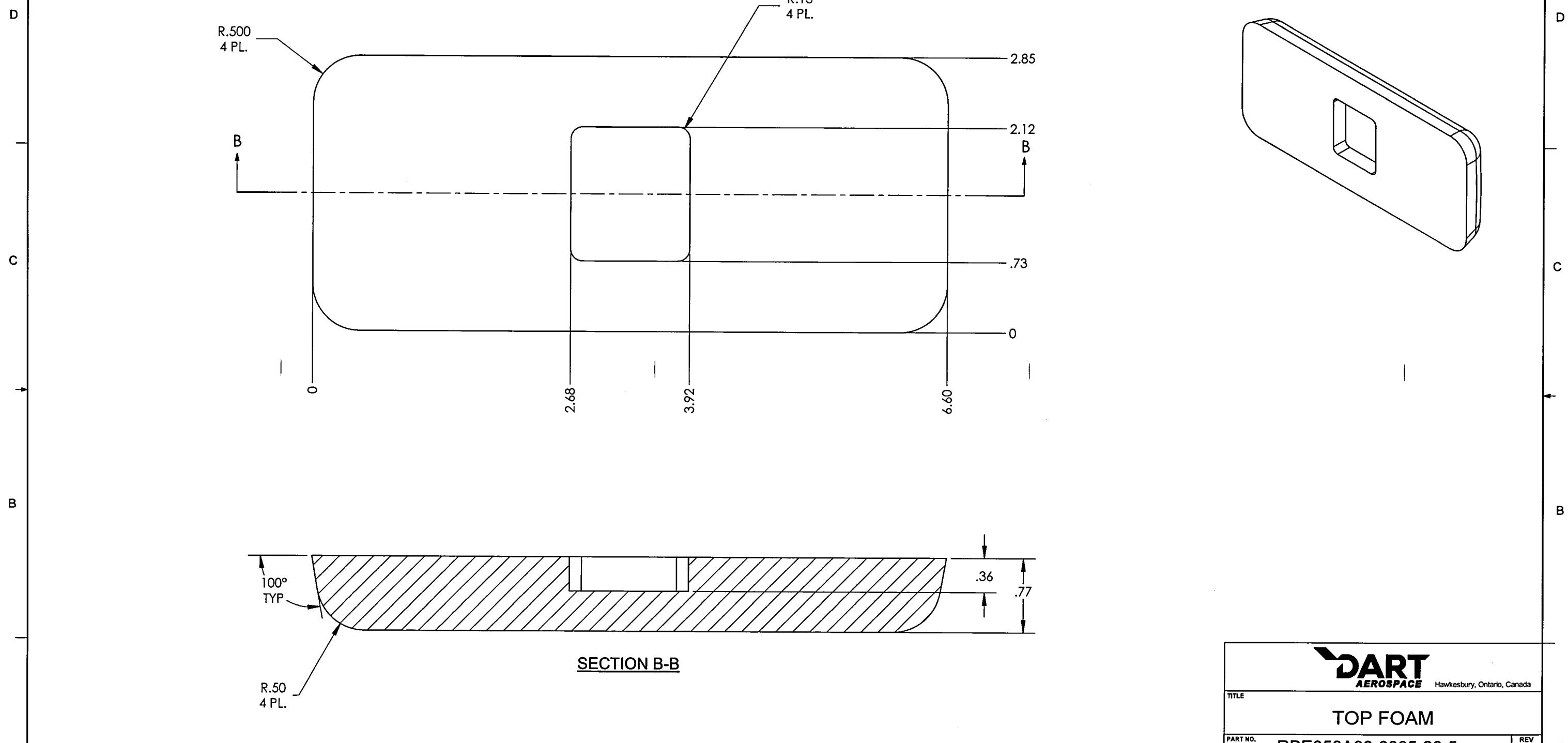
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

M Lee

| | |
|--|-------------------|
| DART AEROSPACE Hawkesbury, Ontario, Canada | |
| TITLE | |
| PACKAGING ASSY | |
| PART NO. RBE350A93-3305-20-3 REV C | |
| TOOL NO. | RBE350A93-3305-20 |
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING | |
| DESIGNED BY: | VM 17/12/21 |
| DRAWN BY: | VM 12/27/2017 |
| CHECKED BY: | VM 01/02/2018 |
| MFG REVIEW BY: | DD 01/02/2018 |
| APPROVED BY: | ML 01/04/2018 |
| SCALE: NTS SHEET 3 OF 5 | |
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| | | | | | | | |
|---|---|---|---|---|---|---|---|
| 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 |
| | | | | | | | |

| REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED |
|------|-------------|--------|----------|----|----------|
| C | FOAM ADDED | 17-798 | 17.12.21 | VM | ML |



NOTES:

- 1) MATERIAL: Y20 BLACK
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

RBE350A93-3305-20-5 TOP FOAM

DART AEROSPACE Hawkesbury, Ontario, Canada

| | |
|---|---------------------|
| TITLE | |
| TOP FOAM | |
| PART NO. | RBE350A93-3305-20-5 |
| REV | C |
| TOOL NO. | RBE350A93-3305-20 |
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING | |
| DESIGNED BY: | VM 17/12/21 |
| DRAWN BY: | VM 12/27/2017 |
| CHECKED BY: | VM 01/02/2018 |
| MFG REVIEW BY: | DD 01/02/2018 |
| APPROVED BY: | ML 01/04/2018 |
| SCALE: NTS SHEET 4 OF 5 | |

M Lee

TOLERANCES:
 XXX ± .006 FRACTIONS ± 1/8
 XX ± .01 ANGLES ± .5°
 X ± .1 SURFACE ROUGHNESS

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| 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 |
|------|-------------|-------|------|----|----------|---|---|
| | | | | | | | |
| | | | | | | | |
| REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED | | |

| | | | | | |
|---|------------|--------|----------|----|----|
| C | FOAM ADDED | 17-798 | 17.12.21 | VM | ML |
|---|------------|--------|----------|----|----|

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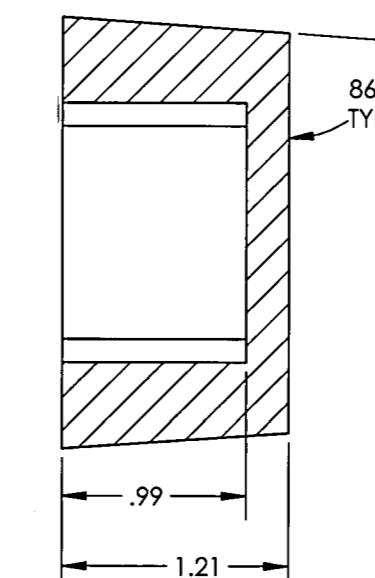
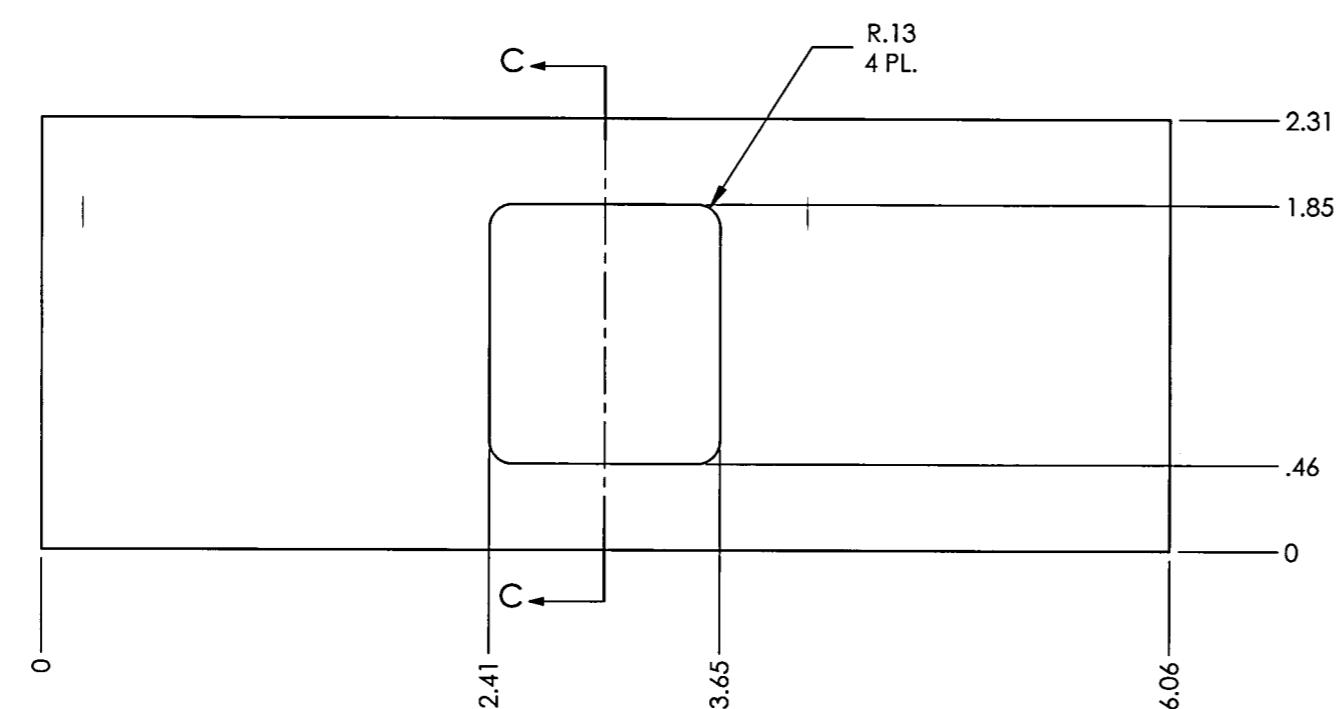
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SECTION C-C

RBE350A93-3305-20-7 BOTTOM FOAM

NOTES:

- 1) MATERIAL: Y20 BLACK
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada

| | |
|---|----------------------------|
| TITLE | |
| BOTTOM FOAM | |
| PART NO. | RBE350A93-3305-20-7 |
| REV | C |
| TOOL NO. | RBE350A93-3305-20 |
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING | |
| DESIGNED BY: | VM 17/12/21 |
| DRAWN BY: | VM 12/27/2017 |
| CHECKED BY: | VM 01/02/2018 |
| MFG REVIEW BY: | DD 01/02/2018 |
| APPROVED BY: | ML 01/04/2018 |
| SCALE: | NTS |
| SHEET | 6 OF 6 |

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